



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBBP1425-105
Job Sheet 188416



Part No: RBBP1425-105

Job Qty: 3 pcs

Part Name: Engine Input Drive Shaft Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	1/31/19		0.00	0.30	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		Michel
110	QC 5	3 pcs	1/31/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS
							QC 5 - 30		30
130	Packaging 3-1 - Stock - B4B	3 pcs	1/31/19		0.00	0.00	Packaging 3 - 1 - B4B		9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DA
				Packaging 3 - 8 - B4B	21
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	3 pcs	1/31/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
Part Op 100 - Small Fab-9 (Small Fab) Assemble as per DWG sheet 8. hand tighten nuts. Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O) 130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) IDENTIFY AND STOCK 140 - QC21 (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
90480A235	Hex Nut	6 Ea (2 ea)	100-Small Fab - 1		
92141A031	Washer	6 Ea (2 ea)	100-Small Fab - 1		
RBBP1425-105-01	Base	3 pcs (1 ea)	100-Small Fab - 1		
RBBP1425-109	Engine Cable Assembly	6 pcs (2 ea)	100-Small Fab - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	90480A235	6	48	0	
	92141A031	6	147	0	
	RBBP1425-105-01	3	5	0	
	RBBP1425-109	6	6	0	
Part Specifications					
Specifications could not be found.					



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Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	1/31/19	1/31/19	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	3 pcs	1/31/19	1/31/19	0.00	0.30	Small Fab-9		
110	QC	3 pcs	1/31/19	1/31/19	0.00	0.00	QC5		
130	Packaging	3 pcs	1/31/19	1/31/19	0.00	0.00	Packaging3-2		
140	QC21-SA	3 Ea	1/31/19	1/31/19	0.00	0.00	QC21		

Part Op 100 - Assemble as per DWG sheet 8. hand tighten nuts.
Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90480A235	Hex Nut	6 Ea (2 ea)	90-Start up Operation	
92141A031	Washer	6 Ea (2 ea)	90-Start up Operation	
RBBP1425-105-01	Base	3 pcs (1 ea)	90-Start up Operation	
RBBP1425-109	Engine Cable Assembly	6 pcs (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90480A235	6	48	0
	92141A031	6	45	0
	RBBP1425-105-01	3	5	0
	RBBP1425-109	6	0	0

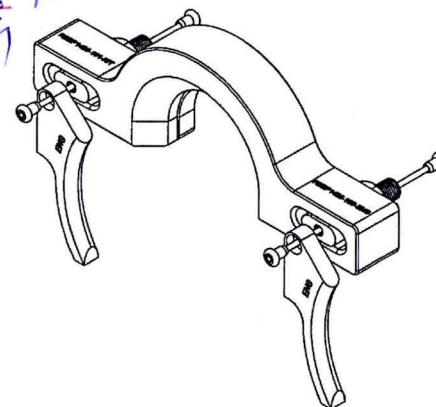
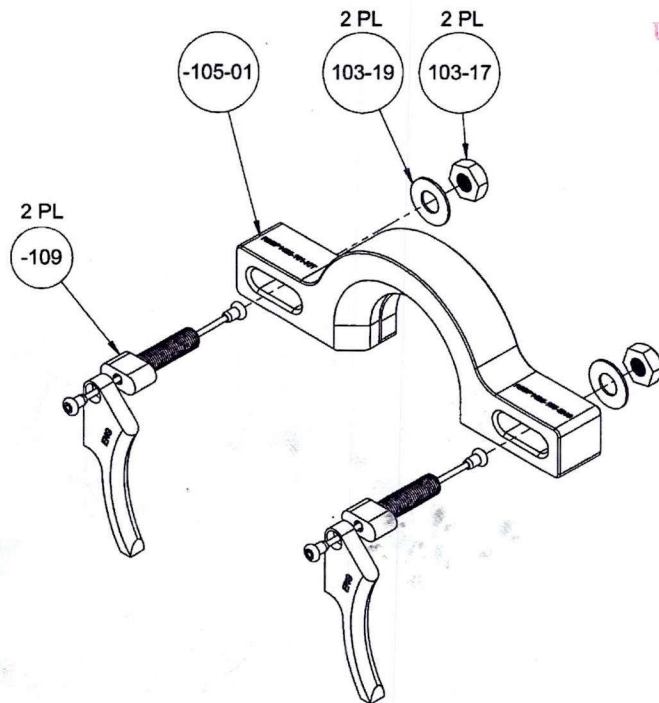
Part Specifications

Specifications could not be found.

ITEM #	QTY	PART #	TITLE
-105-01	1	RBBP1425-105-01	BASE
-109	2	RBBP1425-109	ENGINE CABLE ASSEMBLY
103-17	2	McMaster#90480A235	HEX. NUT 3/8"-24 UNF
103-19	2	McMaster#92141A031	FLAT WASHER 3/8" DIA

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, TEMPLATE CHANGED	17-647	18.1.23	VM	ML

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188416 *mcj*
19-01-29



RBBP1425-105 ENGINE INPUT DRIVESHAFT TOOL ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A/N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) PART OF KIT RBBP1425-101
- 8) REF. BELL T/N SKSP1425-105

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE ENGINE INPUT DRIVESHAFT TOOL ASSY			
PART NO. RBBP1425-105		REV D	
TOOL NO. RBBP1425-105		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY: VM	1/23/2018	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY: ML	03/20/2018	.XX ± .01	ANGLES ± .5°
CHECKED BY: ML	03/20/2018	.X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY: DP	03/20/2018	APPROVED BY: <i>ML</i>	
APPROVED BY: ML		SCALE: NTS	
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Container No: S151443



Part: RBBP1425-105

Job No: 188416

Serial No/Batch: S151443

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 02/06/19